

9/16/10

Dart Aerospace Ltd.

Date: Tuesday, 14/10/2008 2:04:59 PM  
 User: Julie Lecocq

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CABIN FLOOR PROTECTOR  
 Job Number : 42590  
 Estimate Number : 12970  
 P.O. Number : Part Number : D35746  
 This Issue : 14/10/2008 S.O. No. : Drawing Number : D3574 REV.A  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : / / Type : SMALL /MED FAB Drawing Revision : A  
 Previous Run : 40649 Material :  
 Written By : Due Date : 17/10/2008 Qty: 3 Um: Each  
 Checked & Approved By : SD 08-10-14  
 Comment : Est Rev :A New Issue 07.07.23 EC verified by:JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MLEXS125F6002904 GE PLASTICS LEXAN SHEET



Comment: Qty.: 33.6000 sf(s)/Unit Total : 100.8000 sf(s)

lexan sheet

Batch: 109455 B 8-10-16

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3574

Dwg Rev: AProg Rev: AB 8-10-16

(3)

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE

B 8-10-16

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

SD 08/10/16 (3)

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary.

SD 08/10/16 (3)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 14/10/2008 2:04:59 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 42590

Part Number: D35746

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 08/10/16 (2x)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



(2x)

Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a permanent fine point marker, then Stock

Location:

PDD

42 645

5/10/16

50

8.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/17 (A)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08.10.17

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> 42590
<b>Description:</b> Cabin Floor Protector		<b>Part Number:</b> D3574-6
<b>Inspection Dwg:</b> D3574	<b>Rev:</b> A	<b>Page 1 of 2</b>

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	3.002	X			
7.38	+/-0.030	7.38	X			
11.00	+/-0.030	11.00	X			
15.25	+/-0.030	15.25	X			
25.87	+/-0.030	25.87	X			
39.75	+/-0.030	39.75	X			
44.75	+/-0.030	44.75	X			
58.38	+/-0.030	58.38	X			
63.50	+/-0.030	63.50	X			
65.25	+/-0.030	65.25	X			
10.25	+/-0.030	10.25	X			
11.87	+/-0.030	11.87	X			
14.75	+/-0.030	14.75	X			
26.00	+/-0.030	26.00	X			
40.87	+/-0.030	40.87	X			
45.00	+/-0.030	45.00	X			
48.00	+/-0.030	48.00	X			
55.13	+/-0.030	55.13	X			
61.25	+/-0.030	61.25	X			
61.88	+/-0.030	61.88	X			
64.63	+/-0.030	64.63	X			
1.13	+/-0.030	1.13	X			
7.63	+/-0.030	7.63	X			
11.00	+/-0.030	11.00	X			
22.10	+/-0.030	22.10	X			
22.50	+/-0.030	22.50	X			
24.50	+/-0.030	24.50	X			
35.13	+/-0.030	35.13	X			

*S. S. S.*

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	42590
<b>Description:</b> Cabin Floor Protector		<b>Part Number:</b>	D3574-6
<b>Inspection Dwg:</b> D3574 <b>Rev:</b> A		<b>Page 2 of 2</b>	

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article      ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
36.50	+/-0.030	36.50	x			
40.00	+/-0.030	40.00	x			
41.88	+/-0.030	41.88	x			
43.63	+/-0.030	43.63	>			
6.75	+/-0.030	6.75	x			
9.50	+/-0.030	9.50	x			
10.38	+/-0.030	10.38	x			
14.50	+/-0.030	14.50	x			
16.75	+/-0.030	16.75	x			
18.94	+/-0.030	18.94	x			
19.00	+/-0.030	19.00	x			
24.13	+/-0.030	24.13	x			
33.88	+/-0.030	33.88	x			
39.50	+/-0.030	39.50	x			
40.25	+/-0.030	40.25	x			
43.50	+/-0.030	43.50	x			
46.60	+/-0.030	46.60	x			

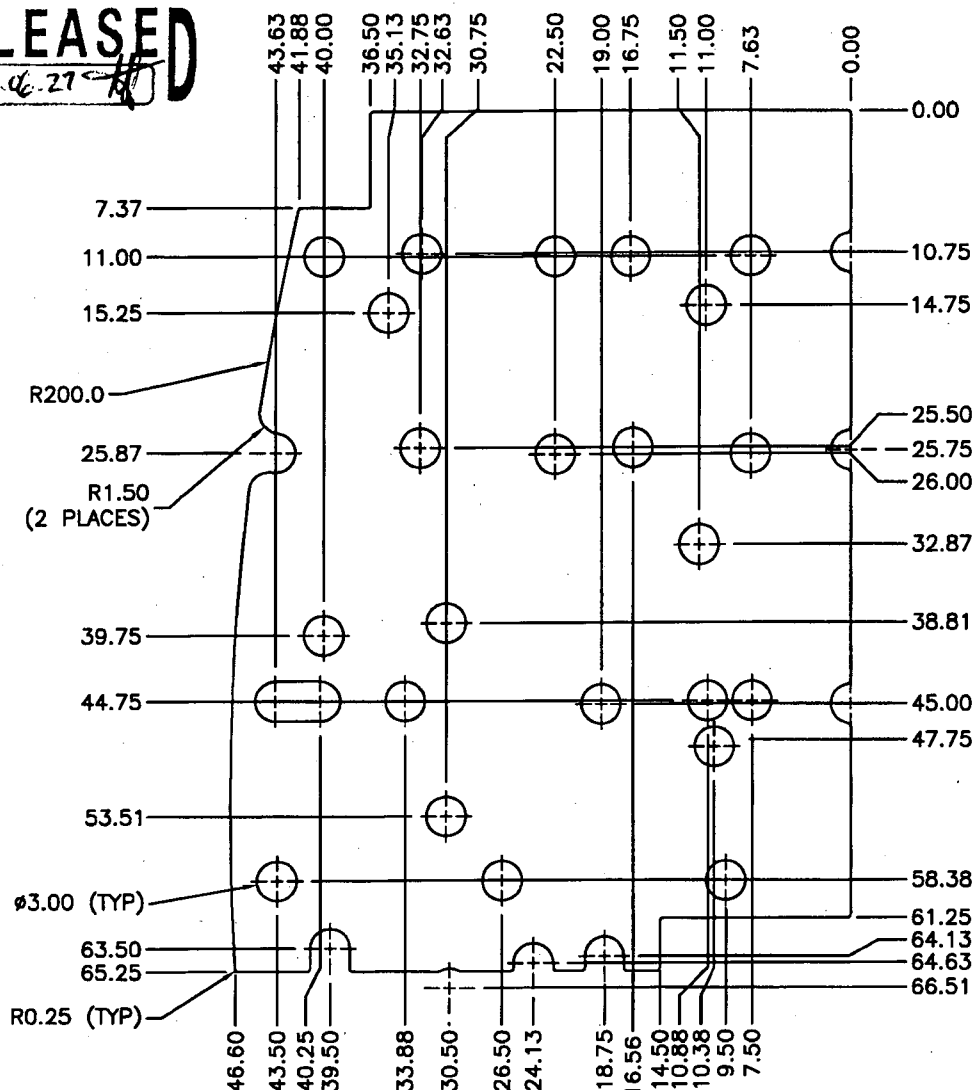
<b>Measured by:</b> JB	<b>Audited by:</b> S	<b>Prototype Approval:</b>	N/A
<b>Date:</b> 8-10-16	<b>Date:</b> 08/10/16	<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	08.01.16	New Issue	KJ/DD	DD



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CHECKED <b>LE</b>	APPROVED <b>[Signature]</b>	DRAWING NO. D3574	REV. A SHEET 1 OF 5
DATE 07.06.08	TITLE CABIN FLOOR PROTECTOR		SCALE 1:14
A	07.06.08	NEW ISSUE	

**RELEASED**  
07.06.27



**D3574-1 CABIN FLOOR PROTECTOR (SHOWN). D3574-2 (OPPOSITE)**

**NOTES:**

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3574-1/-2" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8961

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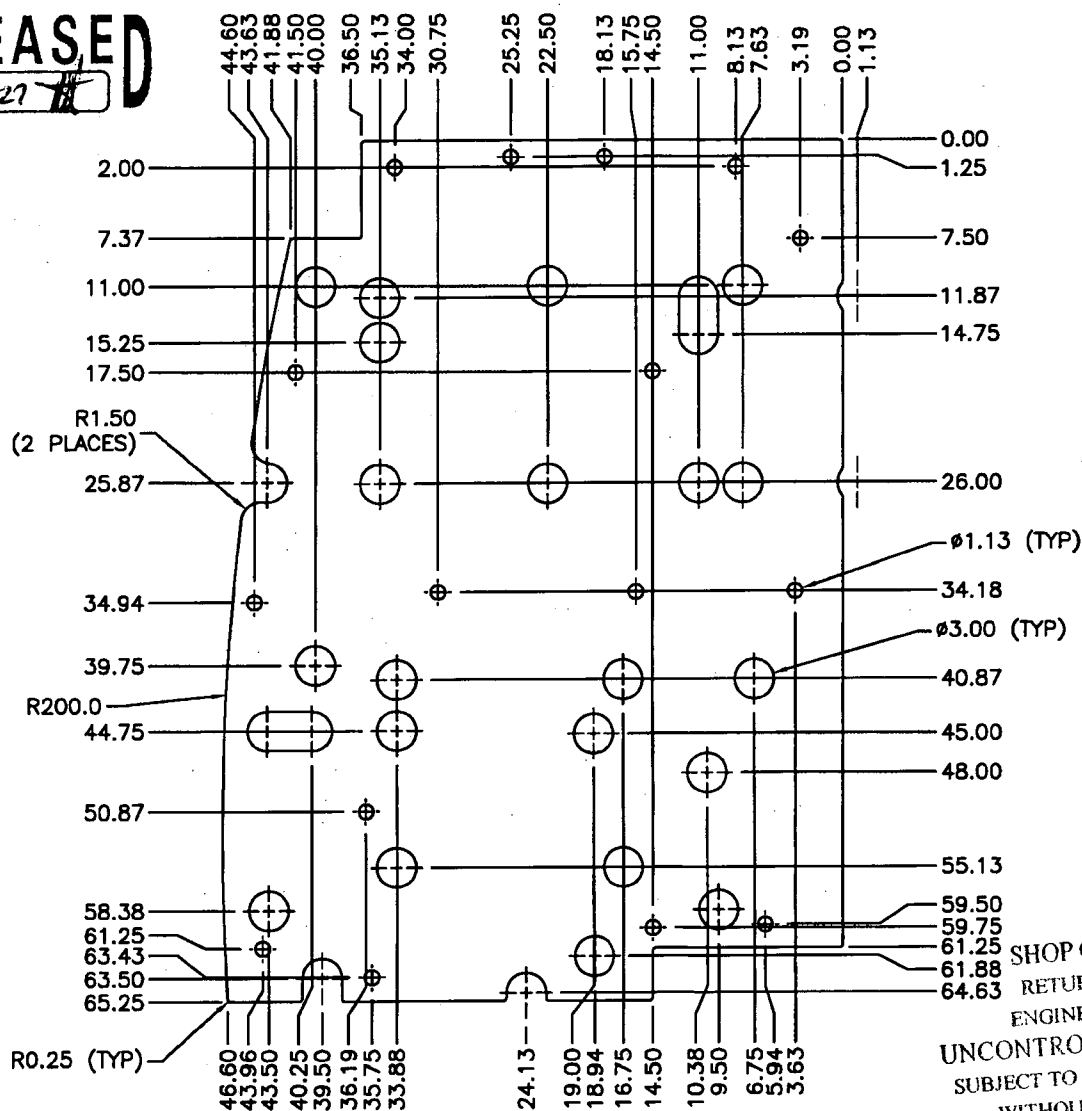
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DATE 07.06.08	TITLE CABIN FLOOR PROTECTOR		SCALE 1:14

RELEASED  
07.06.08



### D3574-3 CABIN FLOOR PROTECTOR

#### NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3574-3" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8962

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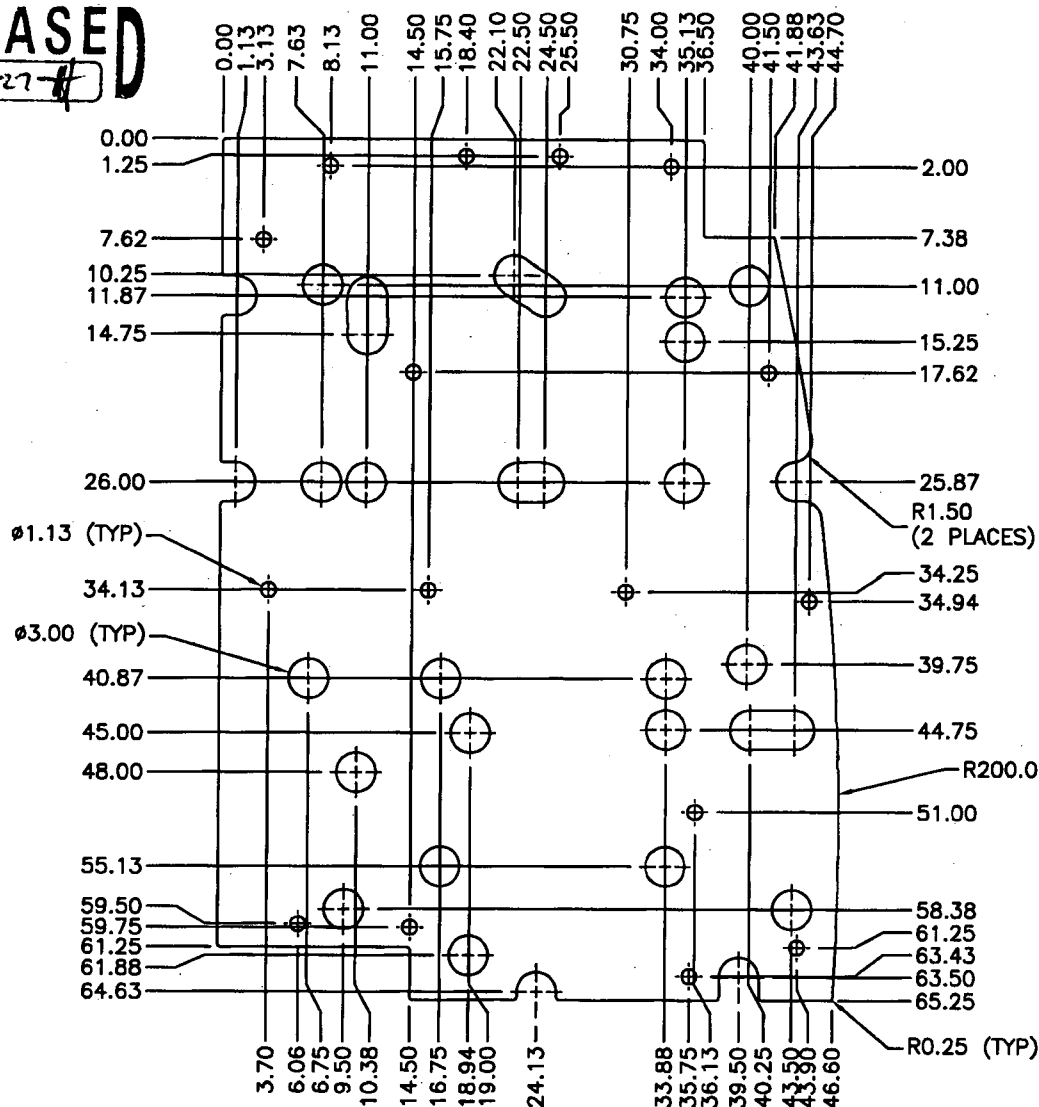
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DATE 07.06.08	TITLE CABIN FLOOR PROTECTOR		SCALE 1:14

**RELEASED**  
07.06.27-#



### D3574-4 CABIN FLOOR PROTECTOR

#### NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3574-4" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8963

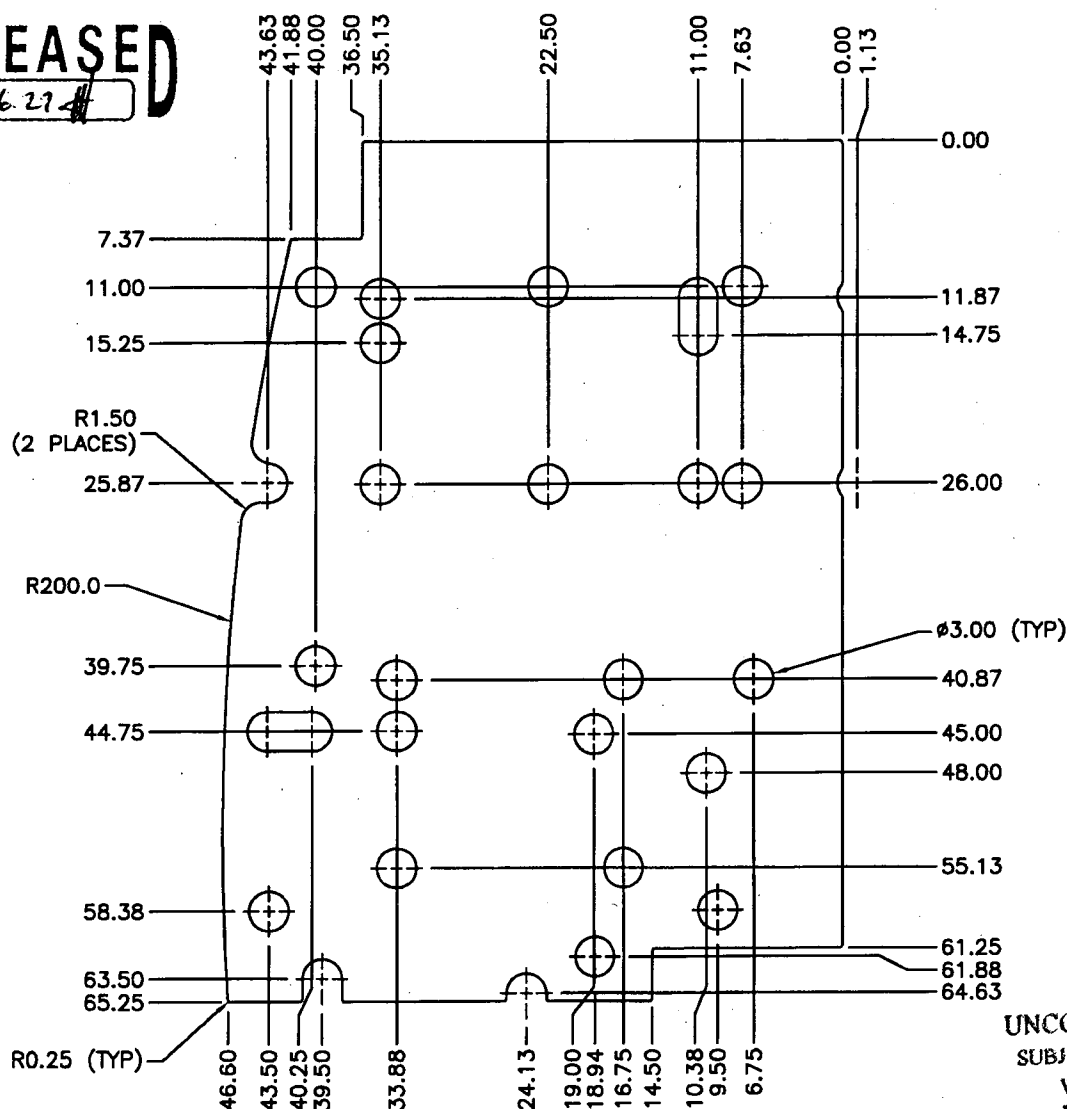
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DATE 07.06.08	TITLE CABIN FLOOR PROTECTOR		SCALE 1:14

**RELEASED**  
07.06.27**D3574-5 CABIN FLOOR PROTECTOR****NOTES:**


- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3574-5" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8964

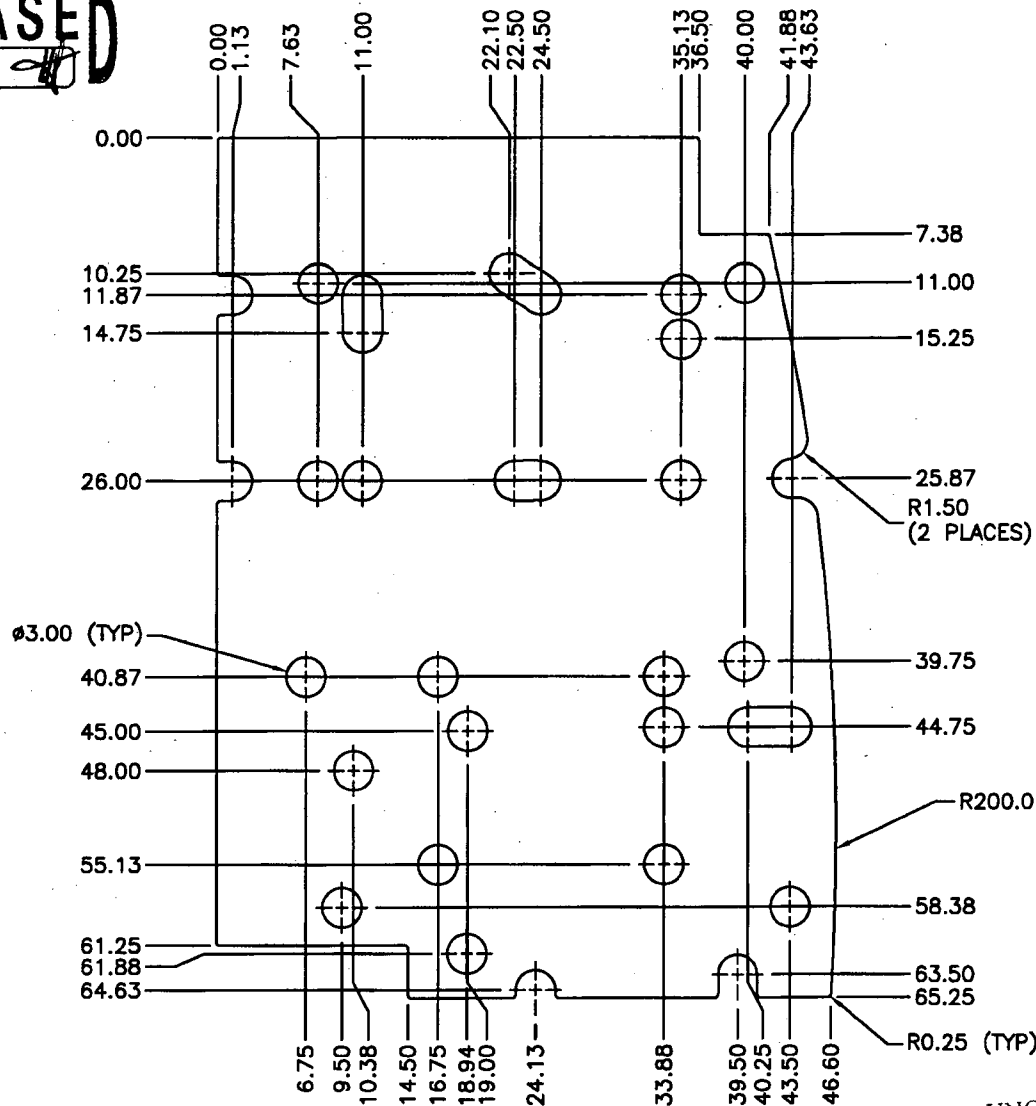

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DATE 07.06.08		TITLE CABIN FLOOR PROTECTOR	SCALE 1:14

**RELEASED**  
07.06.27 **D3574-6 CABIN FLOOR PROTECTOR****NOTES:**

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3574-6" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
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